

Olympia Enterprises, Inc.

LOCATION: 715 McCartney Rd. Youngstown, OH 44505

MAILING ADDRESS: P.O. Box 321, Campbell, OH 44405

PHONE: (330) 746-2726 | FAX: (330) 746-1156 | EMAIL: sales@olympiadecals.com

Decal Application

- 1.) Wipe your piece to make sure it's clean before you apply the decal.
- 2.) If your decal sheet has a protective sheet of paper over it you may remove it and throw it away as it is only used to prevent your decal from sticking to another decal.
- 3.) Cut around the decal you are using, then place the decal into a container of warm water. The decal will first curl up in the water and then it will flatten out (this will take about 20 seconds).
- 4.) Once you see that the decal can slide easily off the paper backing it is then ready to slide onto your piece.
- 5.) Lightly wet the area with warm water where you will be placing the decal, then slide the decal off the paper backing and onto your piece. Adjust your design to the correct position. Work from the middle outward to remove all excess water and air bubbles. We recommend using a squeegee but a paper towel will also work fine.
- 6.) Then finish with a soft cloth or paper towel to make sure your water has all been removed. Let the decal dry overnight before firing.

The suggested temperatures to fire decals to a glazed piece are as follows:

DESCRIPTION	CONE NUMBER	FAHRENHEIT	CELSIUS
GLASS	022°	1069°	576°
REG & GOLD DECALS	017°	1341°	727°
REG DECALS	016°	1407°	763°
REG DECALS	015°	1454°	789°
CRYSTAL	013°	1596°	868°

Tips on applying a decal to a round plate or curved piece:

- 1.) Warm your piece first in an oven set to 150 degrees Fahrenheit and turn off.
- 2.) Apply decal as directed above. Because your piece is warm, your decal will become more pliable making it easier to stretch to the edge of you plate or curved edge.
- 3.) Finish application and firing as instructed above.

Tips on Firing Regular & Gold Decals

When firing Gold and Regular decals together in the same kiln, place the gold on the bottom of the kiln where it is cooler. As always allow the kiln to cool completely before removing pieces.

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Non -Fire Decal Application

While firing decals to a glazed surface brings out the decals true colors, there are many ways to use our decals that do not require firing, such as using on wood products, soaps, candles and scrapbooking. Be creative and experiment we are sure you will find many uses for our beautiful designs. Have fun and we wish you much success!

Applying Decals to Wood

- 1.) Both natural wood pieces or pieces stained with any water-based product will work well.
- 2.) Follow the decal application instructions above on how to remove the decal from the paper backing. Then trim your decal as close as you can to your design.
- 3.) Apply a thin layer of tacky glue to the back of your decal.
- 4.) Apply the decal glue side down to our piece and gently remove the excess glue with a damp sponge. Let it dry overnight.
- 5.) Apply 2-3 layers of clear water based sealer of your choice to protect the decal and to help hide the outline of the decal.

Applying Decals to Candles

- 1.) Trim your decal as close to your design as possible.
- 2.) Follow the decal application instructions above.
- 3.) After you have applied your decal properly then apply 2 coats of a clear sealer of your choice to protect your decal and to help hide the outline of the decal.

Applying Decals to Soap

- 1.) Follow the decal application instructions above to apply the decal to your soap.
- 2.) No sealer is necessary. As your soap will reduce in size after normal use, your decal will remain intact.

Applying Decals to Scrapbooks

- 1.) Remove decal as directed above from paper backing, then apply a light coat of Tacky glue to the back of the decal.
- 2.) Place the decal glue side down onto scrapbook paper. Remove any glue excess by using a damp sponge. Let it dry overnight.
- 3.) Don't use too much glue or water as it will damage your scrapbook paper.